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**Rika Paul\*** ([rika.paul@fam.u.edu](mailto:rika.paul@fam.u.edu)), Florida A&M University, Department of Mathematics, Jackson Davis Hall, Room 314, Tallahassee, FL 32307, **Rohini Mankee**, Florida A&M University, Department of Mathematics, Jackson Davis Hall, Room 314, Tallahassee, FL 32307, **G. Dale Wesson** ([garlen.wesson@fam.u.edu](mailto:garlen.wesson@fam.u.edu)), Florida A&M University, Biological and Agricultural Systems Eng, 307 North Perry Paige, Tallahassee, FL 32307, and **Desmond Stephens** ([desmond.stephens@fam.u.edu](mailto:desmond.stephens@fam.u.edu)), Florida A&M University, Department of Mathematics, Jackson Davis Hall, Room 314, Tallahassee, FL 32307. *Calculating the void fraction of carbon foam using a tetrahedron model*. Preliminary report.

Carbon foam has become increasingly important due to its low density; high porosity or void fraction (75 – 90%) and high specific thermal conductivity. This study develops a model for the creation of air bubbles in the carbon-foaming process. Currently, reliable and robust models are not readily available through of-the-shelf Computer Aided Design (CAD) software. Our model provides a low cost method that may be useful for testing thermal properties of graphite foam. This model is based on a tetrahedron which has spheres centered at each of its vertices. These spheres represent the bubbles that are produced during a carbon-foaming process. Void fraction calculations are done before and after sphere intersections. For a fixed distance between bubbles ( $a$ ), sphere radii ( $R$ ) are allowed to increase. Void fractions are then calculated for three cases: (1) before the spheres intersect, (2) at the point the spheres begin to intersect and (3) after intersection. This calculation is done analytically until  $R/a = 0.5$ . For  $R/a \geq 0.5$ , void fractions are calculated using the Monte Carlo Method. The graphical relationship developed here provides a model that can be used to predict the void fraction of the graphite foam for a given ratio  $R/a$ . (Received September 18, 2008)